

# How To Install HappyBottom® Pool Pad

Gladon HappyBottom® is designed to be installed easily in minutes. To save time, read all directions completely before starting installation. These instructions are for a new pool installation. See the back side for retrofit applications.

**Materials Required:** Utility knife and Sure Seam™ Tape.

**Step 1:** Excavate the pool site as directed in your pool kit installation manual. Remove all rocks or other objects from your pool site that may damage the pool bottom. It may be necessary to use a tamping tool or sod roller to produce a smooth, firm and level surface to install your pool on.

**⚠ Important** – You must have prepared a firm, level surface before starting to setup your pool.

**Step 2:** Cut the roll of HappyBottom® Pool Pad into pieces 2' longer than diameter of the pool.

**Step 3:** Position the Pool Pad pieces next to each other, on a clean surface such as a garage floor or driveway, as shown in figure 1. The number of pieces varies with the size of the pool.

**Step 4:** Using Sure Seam™ tape, tape the seams together keeping the foam pieces tightly against each other. Apply the tape to one side only. **DO NOT** overlap the foam sheets. (See figure 2). For 1/2" thick HappyBottom®, tape both sides.

**Step 4:** After you have taped the sheets of foam together, flip the sheets over so the tape is on the bottom. For 1/2" thick HappyBottom®, skip this step.

**Step 6:** Center the taped together sheets of foam on the ground in the area where you will erect your pool.

**Step 7:** Begin assembling your pool on top of the foam sheets. Follow all of your pool manufacturer's instructions that precede cove installation.

**Step 8:** Install Gladon pool cove, following instructions packaged with the cove, on top of your HappyBottom® pool pad.

**Step 9:** Continue, following your pool manufacture's instructions.

**Step 10:** After you have finished filling your pool with water, trim the excess HappyBottom® material from around the outside of the pool using a utility knife. (See figure 3)

## HAPPYBOTTOM

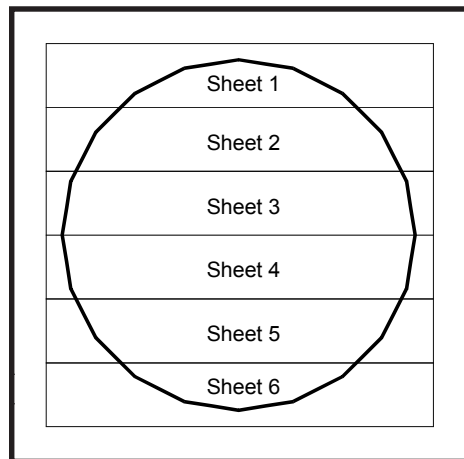


Figure 1

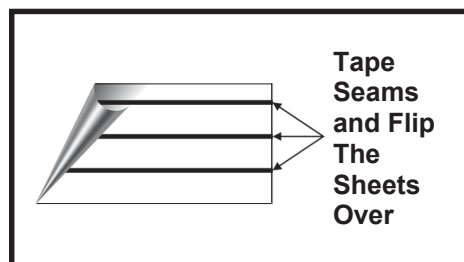


Figure 2

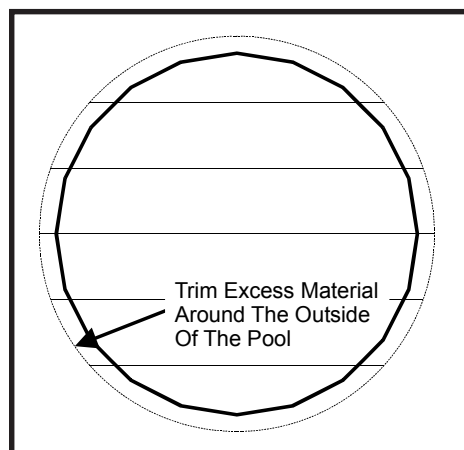


Figure 3

## GLADON

COMPANY, INC.

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# Liner Replacement / Retrofit Instructions

Gladon HappyBottom® is a great choice to enhance your pool when you are replacing your liner or rebuilding your pool.

**Materials Required:** Utility knife and Sure Seam™ Tape.

**Step 1:** All rocks and other objects that may damage the pool bottom should be removed from the ground under your pool. If needed, sand may be used to fill voids and create a smooth, level surface under your pool.

**Step 2:** Cut a piece of HappyBottom® Pool Pad long enough to fit inside the pool reaching the length of pool. (See figure 1)

**Step 3:** Trim the HappyBottom® to fit the contour of your pool. The pool cove will overlap the HappyBottom® by 3" all around the bottom of pool. This overlap allows some room for error when the trimming the HappyBottom® to fit the pool.

**Step 4:** Cut the next piece of HappyBottom® to fit across the inside of the pool, placing it next to the first piece. (See figure 2)

**Step 5:** Trim the second piece of HappyBottom® to fit the contours of the pool.

**Step 6:** Using Sure Seam™ tape, tape the seams together keeping the foam pieces tightly against each other. **DO NOT** overlap the foam sheets. (See figure 3)

**Step 6:** Repeat this process with additional pieces of HappyBottom®, until the entire bottom of the pool has been covered.

**Step 7:** Install Gladon pool cove, following instructions packaged with the cove, on top of your HappyBottom® pool pad.

# HAPPYBOTTOM

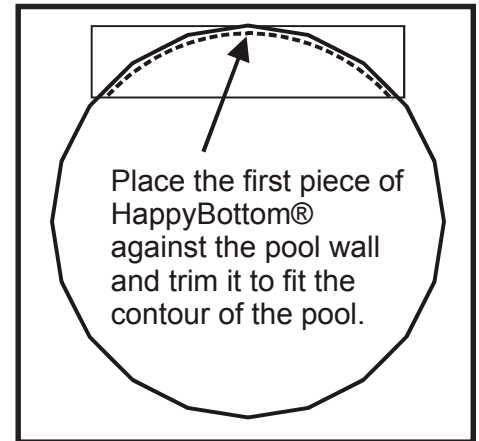


Figure 1

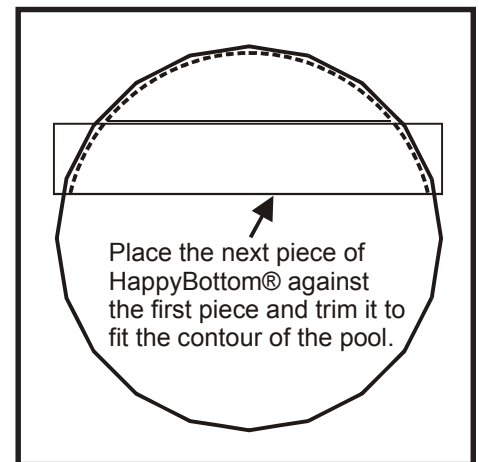


Figure 2

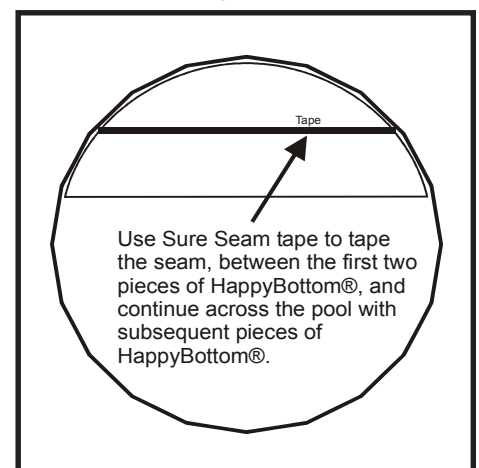


Figure 3