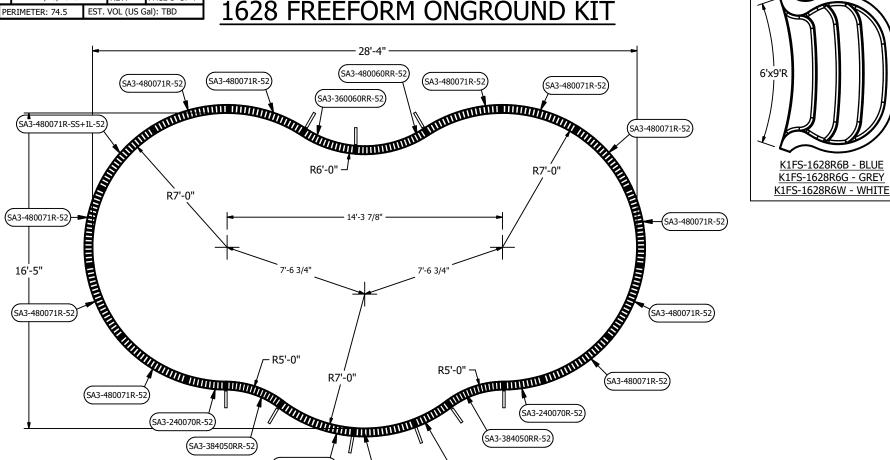


## 1628 FREEFORM ONGROUND KIT



	MATERIALS						
QTY	PART #	DESCRIPTION					
3	SA3-240070R-52	Stl Pnl 24" x 7'R (52" Tall)					
1	SA3-360060RR-52	Stl Pnl 36" x 6'R Reverse (52" Tall)					
1	SA3-374071R-52	Stl Pnl 37 1/2" x 7'R - 1 Rib (52" Tall)					
2	SA3-384050RR-52	Stl Pnl 38 1/2" x 5'R Reverse (52" Tall)					
1	SA3-480061RR-52	Stl Pnl 48" x 6'R Reverse (52" Tall) - 1 Rib					
12	SA3-480071R-52	Stl Pnl 48" x 7'R (52" Tall) - 1 Rib					
1	SA3-4801DS+IL-52	Stl Pnl 48" DB Skim+Inlet Lft (52" Tall)-1 Rib					

SA3-384050RR-52

SA3-480071R-52

	BRACE / HARDWARE OPTIONS							
٦	QTY	PART NUMBER	DESCRIPTION					
	9	SA3-BTBRC-Z	Stl Brc Buttress Brace + Stake					
	1	HW-2002	Hdw Steel/Rrd Kit					
5	2	HW-2013	Hdw Steel Add-on Kit (3/8" Bolts-100, 3/8" Nuts-100)					

SA3-374071R-52

SA3-240070R-52

-							
	COPING						
	QTY	PART #	DESCRIPTION				
	1	HW-2019	2019 Hdw On Ground No-Diving Kit (14/bag) *Mandatory Safety Signage*				
	1	HW-1007	Hdw 12x1" Tek Screws - 100/Box				
	10	ATFC-9601FRG	Alu Txt 8' F-Channel - Radius Grey - 1/Box				

SA3-480071R-52

Signage must be permanantly attached

around the perimeter of the pool.

riginal Equipment Manufacturer makes only those representations which are stated in its written warranty. Any other representations, statements, or contracts made by the dealer/contractor to the customer regarding any components produced by iginal Equipment Manufacturer are attributable to the dealer/contractor only. The dealer or contractor who sells or installs your pool is an independant contractor and is not an agent or employee of Original Equipment Manufacturer. The construction ethods illustrated here are suggestions and apply only to normal ground conditions. There may be additional precautions and/or methods of construction. The responsibility is the contractor's. -A safety line, with buoys, is to be permanently attached 1-0" to the shallow side of the point of first slope change. -Different methods and precautions may be dictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the component parts. -Installation is to be done in accordance with all federal, state and local building codes, as well as A.N.S.I./N.S.P.I. suggested standards. -BOTTOM SPECIFICATIONS MUST MEET OR EXCEED A.N.S.I./N.S.P.I./A.P.S.P. RECOMMENDED STANDARDS -'NO DIVING' signage must be permanently attached to the entire perimeter of the pool. See instructions with signage. -IT IS RECOMMENDED TO NOT INSTALL DIVING BOARDS AND/OR SLIDING EQUIPMENT

ON RESIDENTIAL POOLS. If diving boards and/or sliding equipment is installed by the contractor, such diving boards and sliding equipment MUST BE INSTALLED WITHIN THE GUIDELINES ESTABLISHED BY ANSI/NSPI/ASPA RECOMMENDED STANDTARDS, AND IN ACCORDANCE WITH ALL APPLICABLE STATE AND LOCAL CODES AND REGULATIONS.



**RADIUS STEP OPTION** SEE INSTALL GUIDE FOR

INSTALLTION

STEL	EL WALL POOL SYS	TEM					
L6'-5" x 28'-4" FREEFORM							
86-DB	DATE: 1/15/2020	REV: -	PAGE 2 OF 4				

EST. VOL (US Gal): TBD

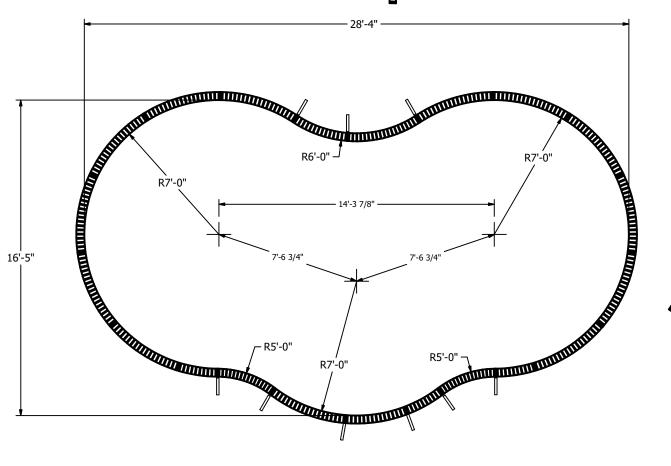
PERIMETER: 74.5

DWG #: GS-110

AREA (SqFt): 359

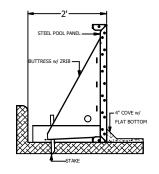


K1FS-1628F6RB - BLUE K1FS-1628F6RG - GREY K1FS-1628F6RW - WHITE (KIT CONTAINS x1 SA3F-2300R-52 PANEL WHICH CAN BE USED IN COMBINATION TO ACCOMATED 6'R STEP)



**OPTION** (REPLACE x2 48" RADIUS PANEL ON ANY SIDE)





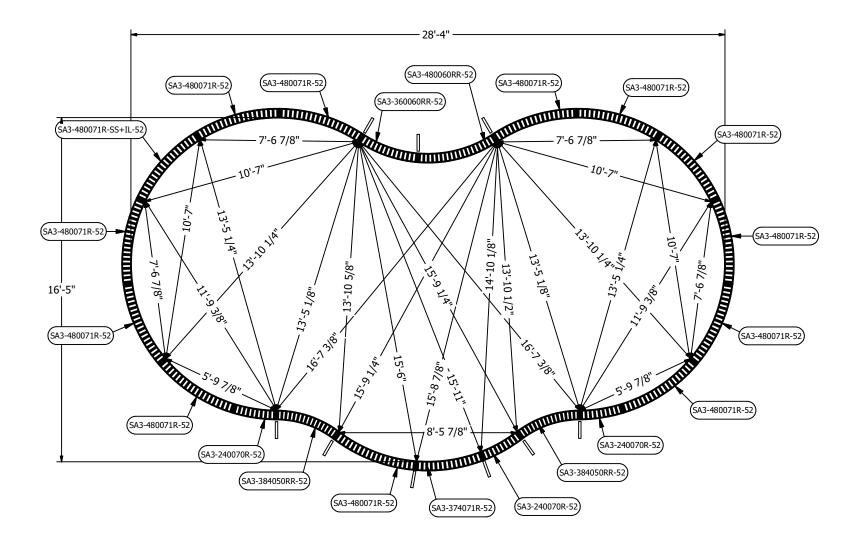


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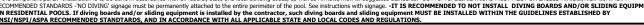
STEEL WALL POOL SYSTEM					
16'-5" x 28'-4" FREEFORM					
DWG #: GS-11086-DB		DATE: 1/15/2020		REV: -	PAGE 3 OF 4
AREA (SqFt): 359	PERIMETER: 74.5 EST. VOL (US Gal): TBD		ial): TBD		





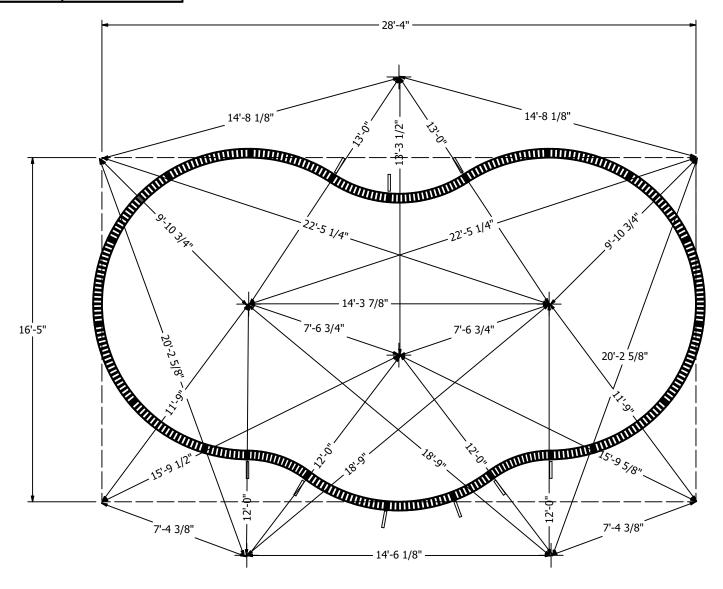






Semi-Inground Pool by Doughboy

STEEL WALL POOL SYSTEM					
16'-5" x 28'-4" FREEFORM					
DWG #: GS-11086-DB		DATE: 1/15/2020		REV: -	PAGE 4 OF 4
AREA (SqFt): 359	qFt): 359 PERIMETER: 74.5		EST. VOL (US Gal): TBD		





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Signage must be permanently attached around the perimeter of the pool.

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Signage must be permanently attached on the perimeter of the pool.

Signage must be permanently attached on the perimeter of the pool.

Signage must be permanently attached on the shallow side of the point of first slope change. -Different methods and precautions may be didictated by various ground conditions. This is to be determined by and is the responsibility of the contractor who is not an agent of the manufacturer of the pool.

Signage must be permanently attached to the entire perimeter of the pool.

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Signage must be administrative and the responsibility of the contractor. The pool and the responsibility of the contractor in the present permanently attached to the manufact

